



# OPERATION AND MAINTENANCE SACPIPE CONNECTION SYSTEM

## CLEANING

In order not to damage flexible liners when cleaning the lines, we refer to these tips:

The lining is made of knitted/needle felt of polyester impregnated with Epoxy and has an inside covered by polyurethane, which is the inside of the pipe. The finished product can be equated with strong PVC. The material is very strong, but can be damaged by prolonged exposure to sharp and pointed objects. The pipe system is produced for normal household use.

## INSTRUCTIONS FOR CLEANING

When cleaning, suitable equipment must be used for flushing pipes in properties. Cleaning tools must be non-cutting or non-abrasive (without a cutting head) and combined with hot rinsing water.

## TOOLS THAT SHOULD NOT BE USED

Cutting or pointed tools (e.g. cleaning tools with cutting heads)

## MAINTENANCE FLUSHING

The pipe system from the Sacpipe Connection System is maintained in the same way as waste water pipes in PP. Kitchen mains should be maintenance flushed with a cycle of 3-5 years depending on the load. Users who pour a lot of cooking fat down the kitchen drain need maintenance flushing more often than users who separate the fat. Bathroom mains should be flushed approximately every ten years.

Sacpro recommends a maximum temperature of 65°C for maintenance flushing.

## ACTION IN THE EVENT OF CLOGGING

Contact an authorized washing truck company. If chemical clog remover needs to be used, see the list above chemical resistance to see which chemicals can be used in the pipe.

## REPLACE PIPE PARTS OR CONNECT NEW PIPES

If the sewage system is to be rebuilt or parts are to be replaced, contact an authorized installer by Sacpipe Connection System. Should a new pipe be connected to a relined pipe, Sacparts Relining Connection must be used to secure the transition from a traditional pipe to a relined pipe. When tearing out a lined pipe, it should be handled as combustible waste.

If you follow these instructions, your refurbished lines should be able to function with minimal maintenance. Should situations arise where you need advice, you are always welcome to contact us.

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