



HOUSELINER® Houseliner resin curing and processing times

Curing times

Temperature	ULTRA	FAST	MEDIUM	SLOW	HOT CURE
+ 10°C	4h	6h	12h	24h	36h
+ 20°C	2h	3h	6h	12h	18h
+ 30°C	1h	90min	3h	6h	9h
+ 40°C	30min	50min	90min	3,5h	5h
+ 50°C	15min	30min	50min	2h	3h
+ 60°C	15min	30min	30min	75min	2h
+ 70°C	15min	30min	30min	50min	90min

Approximately processing times at + 20°C

ULTRA	FAST	MEDIUM	SLOW	HOT CURE
16min	18min	42min	3h	1h 10min

Note:

The ULTRA and FAST resin may heat up to very high temperatures if it is in large quantities.
Be careful with the leftover resin.

Minimal required curing temperature is + 10°C