



## HOUSELINER® Houseliner resin curing and processing times

Curing times	Temperature	FAST	MEDIUM	SLOW	HOT CURE
	+ 20°C	3h	6h	12h	18h
	+ 30°C	1h 30min	3h	6h	9h 30min
	+ 40°C	45min	1h 30min	3h	4h 40min
	+ 50°C	23min	45min	1h 30min	2h 20min
	+ 60°C	12min	23min	45min	1h 50min
	+ 70°C	6min	12min	23min	1h 20min

Approximately processing times at + 20°C	FAST	MEDIUM	SLOW	HOT CURE
	18 min	42min	3h	1h 10min

### Note:

The Fast resin may heat up to very high temperatures if it is in large quantities.  
Be careful with the leftover resin.

The resins keep curing until +6°C. We recommend using at least +10°C.

