

# **HOUSELINER® Resin consumption and roller distance for Houseliner Resin and Liner**

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| Article   | HOUSELINER FL 2,5 mm | DN 30-50              | DN 40-60 | DN 45-70 | DN 50-70  | DN 63-75   | DN 70-100  | DN 100-150 | DN 110-160 |            |
|---|----------------------|-----------------------|----------|----------|-----------|------------|------------|------------|------------|------------|
| Resin consumption Houseliner Fast, Medium & Slow per linear feet (pound): |                      | 0,182                 | 0,235    | 0,269    | 0,269     | 0,37       | 0,417      | 0,572      | 0,625      |            |
| Resin consumption Houseliner Hot Cure & UV Epoxy per linear feet (pound): |                      | 0,175                 | 0,235    | 0,262    | 0,262     | 0,37       | 0,41       | 0,565      | 0,619      |            |
| Resin consumption all resins in Gallon per linear feet:                   |                      | 0,021                 | 0,027    | 0,03     | 0,03      | 0,042      | 0,047      | 0,065      | 0,071      |            |
| Roller distance of the impregnation plant:                                |                      | 5,5 mm / 0,2165 inch  |          |          |           |            |            |            |            |            |
| Article   | HOUSELINER FL 3 mm   | DN 30-50              | DN 45-70 | DN 50-70 | DN 60-75  | DN 63-75   | DN 63-100  | DN 70-100  | DN 100-120 | DN 100-150 |
| Resin consumption Houseliner Fast, Medium & Slow per linear feet (pound): |                      | 0,202                 | 0,33     | 0,33     | 0,37      | 0,383      | 0,417      | 0,477      | 0,686      | 0,686      |
| Resin consumption Houseliner Hot Cure & UV Epoxy per linear feet (pound): |                      | 0,202                 | 0,323    | 0,323    | 0,363     | 0,383      | 0,41       | 0,47       | 0,679      | 0,679      |
| Resin consumption all resins in Gallon per linear feet:                   |                      | 0,023                 | 0,037    | 0,037    | 0,042     | 0,044      | 0,047      | 0,054      | 0,077      | 0,077      |
| Roller distance of the impregnation plant:                                |                      | 6,5 mm / 0,2559 inch  |          |          |           |            |            |            |            |            |
| Article   | HOUSELINER FL 4 mm   |                       |          |          | DN 63-100 | DN 70-100  | DN 80-110  | DN 100-150 | DN 120-150 | DN 150-225 |
| Resin consumption Houseliner Fast, Medium & Slow per linear feet (pound): |                      |                       |          |          | 0,565     | 0,625      | 0,74       | 0,894      | 1,05       | 1,37       |
| Resin consumption Houseliner Hot Cure & UV Epoxy per linear feet (pound): |                      |                       |          |          | 0,558     | 0,619      | 0,733      | 0,881      | 1,03       | 1,35       |
| Resin consumption all resins in Gallon per linear feet:                   |                      |                       |          |          | 0,064     | 0,071      | 0,084      | 0,1        | 0,118      | 0,155      |
| Roller distance of the impregnation plant:                                |                      | 8,5 mm / 0,3346 inch  |          |          |           |            |            |            |            |            |
| Article   | HOUSELINER FL 5 mm   |                       |          |          |           | DN 150-225 | DN 200-250 | DN 225-300 |            |            |
| Resin consumption Houseliner Fast, Medium & Slow per linear feet (pound): |                      |                       |          |          |           | 1,74       | 2,264      | 2,55       |            |            |
| Resin consumption Houseliner Hot Cure & UV Epoxy per linear feet (pound): |                      |                       |          |          |           | 1,72       | 2,238      | 2,52       |            |            |
| Resin consumption all resins in Gallon per linear feet:                   |                      |                       |          |          |           | 0,197      | 0,256      | 0,287      |            |            |
| Roller distance of the impregnation plant:                                |                      | 10,5 mm / 0,4134 inch |          |          |           |            |            |            |            |            |
| Article   | HOUSELINER FIX 3 mm  |                       |          |          | DN 75     | DN 100     | DN 150     |            |            |            |
| Resin consumption Houseliner Fast, Medium & Slow per linear feet (pound): |                      |                       |          |          | 0,444     | 0,565      | 0,894      |            |            |            |
| Resin consumption Houseliner Hot Cure & UV Epoxy per linear feet (pound): |                      |                       |          |          | 0,442     | 0,558      | 0,88       |            |            |            |
| Resin consumption all resins in Gallon per linear feet:                   |                      |                       |          |          | 0,051     | 0,064      | 0,101      |            |            |            |
| Roller distance of the impregnation plant:                                |                      | 6,5 mm / 0,2559 inch  |          |          |           |            |            |            |            |            |
| Article   | HOUSELINER FLT       |                       |          |          | DN 50-70  | DN 70-100  | DN 100-150 |            |            |            |
| Resin consumption Houseliner Fast, Medium & Slow per linear feet (pound): |                      |                       |          |          | 0,282     | 0,406      | 0,537      |            |            |            |
| Resin consumption Houseliner Hot Cure & UV Epoxy per linear feet (pound): |                      |                       |          |          | 0,275     | 0,4        | 0,53       |            |            |            |
| Resin consumption all resins in Gallon per linear feet:                   |                      |                       |          |          | 0,032     | 0,046      | 0,061      |            |            |            |
| Roller distance of the impregnation plant:                                |                      | 7mm / 0,2756 inch     |          |          |           |            |            |            |            |            |